

# CHARLES P. ROGERS BEDS DIRECT

Makers of fine beds, mattresses and bedding since 1855

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- BRASS BEDS
- IRON BEDS
- LEATHER & UPHOLSTERED BEDS
- WOOD BEDS
- SLEIGH BEDS
- CONTEMPORARY BEDS
- PLATFORM BEDS
- STORAGE BEDS
- DAYBEDS & TRUNDLE BEDS
- LINENS & BEDDING
- MATTRESSES AND MATTRESS SETS
- CLEARANCE

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## Beds

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- Iron Beds
- Leather & Upholstered Beds
- Wood Beds
- Sleigh Beds
- Contemporary Beds
- NEW - Storage Beds
- Platform Beds
- Canopy Beds
- Daybeds & Trundle Beds
- Clearance

## Mattresses

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- 100 Year Association

## How Our Beds Are Made

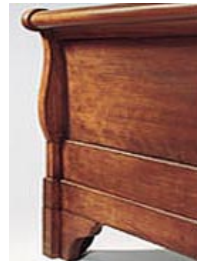
- Mattresses
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Decorative castings are cast by hand using sand molds.



Hand-forged iron scrollwork and joinery.



Wood beds are handmade from select hardwoods.



All of our leather beds are handcrafted using the finest top grain leather.

### Our Mattresses

As the manufacturer with seven generations of experience crafting mattresses, every Rogers mattress is built with care and focus. From the newest innovations in comfort padding to the basic understanding of spring design, Rogers can make your night more than a little better with our top rated line of mattresses for every sleep style and budget. (click here to find out more)

### Brass Beds and Finishes

Our brass beds are made by hand, one at a time, using pure, heavy gauge brass tubing and solid brass castings. Solid metal to metal connections are made internally, creating an extremely rigid framework. Decorative parts are individually cast by hand in the traditional manner. Carved wood patterns are used to make sand molds into which molten brass is poured. Castings are then hand finished in matched sets prior to assembly. **Our antique brass finish is created through a natural process. Superior to applied coatings our antique brass requires minimal care and will continue to mellow with age, acquiring the rich patina for which brass is renown.** Our brass beds are very substantial, weighing three to five times more than modern reproductions. Each of our brass beds has a hidden, internal steel structure that mates with oversized steel bed rails. The rail system, which supports the mattress and boxspring, is individually made for each model and carefully designed for a lifetime of service.

### Cast Iron Beds, Forged Iron Beds and Hand Painted Finishes

Decorative parts for iron beds are solid metal castings or forged in iron. Forging is the oldest metal working skill known to man. In forging, metal is heated and hammered to shape by hand. It is used to shape, join or decorate the surface of metal. Iron components for our beds exhibit a beauty and surface superior to mass produced beds. Castings for our iron beds are made in the same manner as our brass parts. Hand-carved wood patterns, are used to make sand molds into which molten metal is poured. The castings are made directly onto the framework then finished by hand. Though more costly and time consuming than modern methods, you can see the difference by eye. Details are precise and fully formed. Our painted finishes are applied by hand in multiple layers of glaze for a luminosity and an overall effect that cannot be duplicated by any other process. A clear top coat is then applied to protect the finish from daily wear and tear. Unlike baked on plastic and powder coated finishes, our finishes have an authentic, soft, natural patina and are repairable should they ever become damaged. The rail system, which supports the mattress and boxspring, is individually made for each model and carefully designed for a lifetime of service. They are welded for strength and rigidity, ensuring proper support of the headboard, footboard and mattress set.

### Wood Beds

Our wood beds are hand crafted of plantation grown mahogany and select hardwoods. Components are fashioned from oversize lumber stock which we cut and kiln dry ourselves. Great care goes into the selection of our veneers, many of which are rare specimens, literally one in one thousand examples of unusual tree growth. Veneers are carefully sliced and matched for grain and color. While power tools are used for milling and cutting, every component is finished by craftsmen using sharp hand tools. Decorative turnings are also shaped by hand rather than mass produced on automatic lathes. They exhibit precise transitions and subtle variations in shape. Traditional methods of joinery and fastening allow for the natural movement of wood with seasonal changes in temperature and humidity. Surfaces are meticulously hand sanded at every step in the finishing process. Finishes are applied by hand in multiple layers, after which, the final coat is hand rubbed to a soft sheen. Integral to this process is glazing which adds realistic, subtle signs of age. Our bed rails are made from substantial, solid wood planks and feature a concealed, solid steel inner rail that provides exceptional perimeter and center support for the mattress and boxspring/foundation.

**Extra Savings PLUS Free Delivery Today!** [\[click for details\]](#)



### We're here to help

- > Live chat
- > Call 800-582-6229
- > Email us here
- > Directions to showrooms



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Our bed linens use the finest materials, European linen and Egyptian and Prima cotton.



Headboards are made to fit standard bed frames. Complete Beds include head, foot and rails.



Optional pop up trundle for daybeds and trundle beds holds a second mattress that pulls out and pops up when needed.

#### Leather & Upholstered Beds

Our leather beds are handcrafted using the finest top grain leather which has been carefully selected for quality, grain and color. We use only top quality upholstery grade fabric for our linen and micro suede upholstered beds. The framework for each bed is handcrafted from kiln dried hardwood. Upholstery is built up in multiple layers to provide an appropriate level of firmness and comfort with special attention given to maintaining the shape and contour of the final form. High resilience foam is a feature exclusive to many of our beds. The advantage is that it conforms to the required shape yet returns to its full, original contour when the pressure is removed. The comfort is unmatched with the added benefit of retaining its full, upholstered form without sagging or wrinkling. Great care is taken in the actual upholstering process to ensure a high quality fit. Tufting is done by hand in the traditional manner. The bed rails are either upholstered over a solid hardwood frame or solid planks of plantation grown mahogany and feature a concealed, solid steel inner rail that provides superior perimeter and center support for the mattress and boxspring/foundation.

#### Linen and Cotton Bedding

Our bed linens are woven exclusively for us from premium quality yarns - European linen, Egyptian and Prima cotton. Colors are dyed and patterns are woven, not printed. High thread counts make our fabrics soft and comfortable yet very substantial and long wearing. Dimensions are generous with oversized flat sheets and extra deep pockets on fitted sheets. Details and finishing are executed to the highest standards. We are confident you will find our linens to be a delight to live with and enjoy them for many years to come.

#### Daybeds and Trundle Beds

Our Daybeds and Trundle Beds offer the quality and craftsmanship of our beds with added versatility. Rather than using a boxspring, they utilize and all steel topspring or steel rails with an upholstered platform for proper mattress support. This allows an optional pop-up trundle unit to store a second mattress underneath the daybed. When needed, the trundle pulls out and pops up for use as a second bed.

#### Bed Frames and Mattress Sizes

Complete beds include headboard, footboard and rail system with built in center supports for queen and king sizes. Headboards fit standard bed frames. Our bed linens have been designed to fit U.S. size bedding, pillows and down products. Approximate dimensions for standard mattresses and boxsprings are listed below. Please call for information on non-standard bedding, waterbeds, etc.

- Daybed 33 x 75"
- Twin 39 x 75"
- Full 54 x 75"
- Queen 60 x 80"
- King 76 x 80"
- California King 72 x 84" (see custom services below).

#### Custom Order Services

As a small company who manufactures and sells our own products we are able to accommodate a wide range of special needs on a timely basis and at reasonable rates. Our sales staff is knowledgeable and well qualified to discuss your requirements. Examples of some of the more common services we provide are listed below:

- Modifications for extra thick & jumbo mattress sets
- California King size beds (72" x 84")
- Twin and Full extra long beds (80" long)
- Alternate finish colors
- Alternate woods and veneers
- Split Queen Boxspring Rails
- Polished brass finishes
- Custom daybeds and Trundle Beds
- Water bed frames
- Beds with and without canopy's
- Adaptation to adjustable (electric) beds
- Higher or lower bed rails

\* Please call 1-800-561-0467 for more information.



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